

# SAMPLE OF PROCESS FLOW CHART



Summary	Working Step	
	Production	QC
○ Operation/ Assembly	12	
➡ Transportation/Delivery	5 (196m/ 196secs)	
□ Inspection	4	6
D Delay	4 (4 hrs)	
▽ Storage	1	
📄 Inspection + waiting		7 (7 hrs)
<b>Total = 39 working steps.</b>	<b>26</b>	<b>13</b>